## Cat® C18 DIESEL GENERATOR SETS



### Standby & Prime: 50Hz; 415V, 400V & 380V



Engine Model	Cat® C18 ACERT™ In-line 6, 4-cycle diesel
Bore x Stroke	145mm x 183mm (5.7in x 7.2in)
Displacement	18.1 L (1106 in³)
Compression Ratio	14.5:1
Aspiration	Turbocharged Air-to-Air Aftercooled
Fuel Injection System	MEUI
Governor	Electronic ADEM™ A4

# Model Standby Prime Emission Strategy DE605E0 605 kVA, 484 ekW 550 kVA, 440 ekW Emissions

### **PACKAGE PERFORMANCE**

Performance	Standby	Prime	
Frequency	50 Hz	50 Hz	
Genset Power Rating	605 kVA	550 kVA	
Gen set power rating with fan @ 0.8 power factor	484 ekW	440 ekW	
Fuelling strategy	Non-Certified Emissions	Non-Certified Emissions	
Performance Number	DM9820	DM9819	
Fuel Consumption			
100% load with fan	122.7 L/hr, 32.4 gal/hr	111.0 L/hr, 29.3 gal/hr	
75% load with fan	92.0 L/hr, 24.3 gal/hr	83.9 L/hr, 22.2 gal/hr	
50% load with fan	64.0 L/hr,16.9 gal/hr	58.8 L/hr, 15.5 gal/hr	
25% load with fan	37.2 L/hr, 9.8 gal/hr	34.4 L/hr, 9.1 gal/hr	
Cooling System <sup>1</sup>			
Radiator air flow restriction (system)	0.12 kPa, 0.48 in. Water	0.12 kPa, 0.48 in. Water	
Radiator air flow	373 m3/min, 13172 cfm	373 m3/min, 13172 cfm	
Engine coolant capacity	20.8 L, 5.5 gal	20.8 L, 5.5 gal	
Radiator coolant capacity	34 L, 8.9 gal	34 L, 8.9 gal	
Total coolant capacity	54.8 L, 14.4 gal	54.8 L, 14.4 gal	
Inlet Air			
Combustion air inlet flow rate	31.6 m³/min, 1117.5 cfm	29.2 m³/min, 1032.0 cfm	
Max. Allowable Combustion Air Inlet Temp	49 ° C, 121 ° F	47 ° C 117 ° F	
Exhaust System			
Exhaust stack gas temperature	553.8 °C, 1028.8 °F	543.1 °C, 1009.6 °F	
Exhaust gas flow rate	92.1 m³/min, 3251.0 cfm	83.5 m³/min, 2948.0 cfm	
Exhaust system backpressure (maximum allowable)	10.0 kPa, 40.0 in. water	10.0 kPa, 40.0 in. water	
Heat Rejection			
Heat rejection to jacket water	157 kW 8945 Btu/min	146 kW, 8309 Btu/min	
Heat rejection to exhaust (total)	449 kW 25525 Btu/min	404 kW, 22965 Btu/min	
Heat rejection to aftercooler	76 kW 4313 Btu/min	63 kW, 3606 Btu/min	
Heat rejection to atmosphere from engine	84 kW 4784 Btu/min	78 kW, 4438 Btu/min	
Heat Rejection to Atmosphere from Generator	36 kW 2047 Btu/min	31 kW, 1763 Btu/min	

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Emissions (Nominal) <sup>2</sup>					
NOx	3762.8 mg/Nm <sup>3</sup> , 7.7 g/hp-hr		4029.2 mg/Nm³, 8.1 g/hp-hr		
CO	656.7 mg/Nm³, 1.3 g/hp-hr		615.0 mg/Nm³, 1.2 g/hp-hr		
HC	3.2 mg/Nm³, 0.0 g/hp-hr		3.3 mg/Nm³, 0.0 g/hp-hr		
PM	12.6 mg/Nm³, 0.0 g/hp-hr		10.4 mg/Nm³, 0.0 g/hp-hr		
Alternator <sup>3</sup>					
Voltages	380V		400V	415V	
Motor Starting Capability @ 30% Voltage Dip	1362 skVA		1507 skVA	1539 skVA	
Current	SB: 919A PP: 811A		SB: 873A PP: 794A	SB: 842A PP: 765A	
Frame Size	A3325L4		A3325L4	A3325L4	
Excitation	SE		SE	SE	
Temperature Rise	SB:163°C, 325°F PP: 125°C, 257°F				

SB: Standby PP: Prime Power

#### **DEFINITIONS AND CONDITIONS**

#### **APPLICABLE CODES AND STANDARDS:**

AS1359, CSA C22.2 No100-04, UL142, UL489, UL869, UL2200, NFPA37, NFPA70, NFPA99, NFPA110, IBC, IEC60034-1, ISO3046, ISO8528, NEMA MG1-22, NEMA MG1-33, 2006/95/EC, 2006/42/EC, 2004/108/EC.

Note: Codes may not be available in all model configurations. Please consult your local Cat Dealer representative for availability.

STANDBY: Output available with varying load for the duration of the interruption of the normal source power. Average power output is 70% of the standby power rating. Typical operation is 200 hours per year, with maximum expected usage of 500 hours per year.

PRIME: Output available with varying load for an unlimited time. Average power output is 70% of the prime power rating. Typical peak demand is 100% of prime rated ekW with 10% overload capability for emergency use for a maximum of 1 hour in 12. Overload operation cannot exceed 25 hours per year

RATINGS: Ratings are based on SAE J1349 standard conditions. These ratings also apply at ISO3046 standard conditions.

Fuel Rates are based on fuel oil of 35° API [16° C (60° F)] gravity having an LHV of 42 780 kJ/kg (18,390 Btu/lb) when used at 29° C (85° F) and weighing 838.9 g/litre (7.001 lbs/U.S. gal.). Additional ratings may be available for specific customer requirements, contact your Caterpillar representative for details. For information regarding Low Sulfur fuel and Biodiesel capability, please consult your Cat dealer.

Media Number: LEHE1658-00

### **BUILT FOR IT**

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<sup>&</sup>lt;sup>1</sup> For ambient and altitude capabilities consult your Cat dealer. Air flow restriction (system) is added to existing restriction from factory.

<sup>&</sup>lt;sup>2</sup> Emissions data measurement procedures are consistent with those described in EPA CFR 40 Part 89, Subpart D & E and ISO8178-1 for measuring HC, CO, PM, NOx. Data shown is based on steady state operating conditions of 77° F, 28.42 in HG and number 2 diesel fuel with 35° API and LHV of 18,390 BTU/lb. The nominal emissions data shown is subject to instrumentation, measurement, facility and engine to engine variations. Emissions data is based on 100% load and thus cannot be used to compare to EPA regulations which use values based on a weighted cycle.

<sup>&</sup>lt;sup>3</sup> UL 2200 Listed packages may have oversized generators with a different temperature rise and motor starting characteristics. Generator temperature rise is based on a 40° C ambient per NEMA MG1-32.